## Claims: We claim:

1. A game piece with a hidden image comprising:

a. a substrate, selected from the group consisting of transparent and translucent substrates; and

b. a first pattern of colored ink deposited upon said substrate at 110-180 density, to form an image; and

- c. a second pattern of colored ink, of a different color than the ink of said first pattern, deposited upon the substrate at 90-170 density and upon a selected area;
- d. wherein at least a portion of said second pattern of colored ink is deposited over at least a portion of the first pattern of colored ink.
  - 2. A game piece as claimed in claim 1, further comprising a dull coating which is applied over at least a portion of the substrate after application of the second pattern of colored ink.
  - 3. A game piece as claimed in claim 1, wherein the first pattern of colored ink is a shade of yellow and the second pattern of colored ink is a shade of blue.
    - 4. A game piece as claimed in claim 3, further comprising a dull coating which is applied over at least a portion of the substrate after application of the second pattern of colored ink.
    - 5. A game piece as claimed in claim 3, wherein the first pattern of colored ink is fluorescent yellow and the second pattern of colored ink is fluorescent cyan.
      - 6. A game piece as claimed in claim 5, further comprising a dull coating which is applied over at least a portion of the substrate after application of the second pattern of colored ink.

- 7. A method of making a game piece with a hidden image, comprising the steps of:
- a. providing a substrate selected from the group consisting of transparent and transfucent substrates;
- b. placing a first pattern of colored ink upon said substrate at 110-180 density, to form an image; and
- c. placing a second pattern of colored ink, of a different color than the ink of said first pattern, upon the substrate at 90-170 density and upon a selected area, wherein at least a portion of said second pattern of colored ink is deposited over at least a portion of the first pattern of colored ink.
  - 8. A method of making a game piece with a hidden image, as claimed in claim 7, further comprising the step of placing a dull coating over at least a portion of the substrate after application of the second pattern of colored ink.
  - 9. A method of making a game piece with a hidden image, as claimed in claim 7, wherein the first pattern of colored ink placed upon the substrate is a shade of yellow and the second pattern of colored ink placed upon the substrate is a shade of blue.
    - 10. A method of making a game piece with a hidden image, as claimed in claim 9, further comprising the step of placing a dull coating over at least a portion of the substrate after application of the second pattern of colored ink.
    - 11. A method of making a game piece with a hidden image, as claimed in claim 9, wherein the first pattern of colored ink placed upon the substrate is fluorescent yellow and the second pattern of colored ink placed upon the substrate is fluorescent cyan.

12. A method of making a game piece with a hidden image, as claimed in claim 11, further comprising the step of placing a dull coating over at least a portion of the substrate after application of the second pattern of colored ink.